Model 7180 Series Hydraulic Lube-Oil Filter
Designed for use with 718 and 736 style filter cartridges. Flows to 100 GPM.

The 7180 series Hydraulic lube filters are ideal for your oil reclamation and maintenance operations.

The 7180 series housings incorporate an eyenut cover that is easily removed, reducing time spent on cartridge change-out. The side-in/side-out piping arrangement is available in 1”, 1-1/2”, and 2” NPT connection sizes. Housings are electropolished creating a smooth, easy-to-clean surface.

The 7180 series accepts single 718 or 736 style filter cartridges, and are rated at 1µ absolute to 100µ nominal. They seal on the housing’s elevated pedestal and are retained by a threaded post and cap assembly.

Keep your filtration process cost effective without sacrificing quality.

Applications
- Bulk Oil Handling
- Lubrication Oils
- Coolants
- Process Liquids
- Cutting Oils
- Quench Oils
- Fuels
- Rolling Mill Oils
- Solvents
- Hydraulic Oils

Features
- Permanently piped housings are opened without special tools
- Carbon steel housings or 304 and 316 stainless steel
- Covers are O-ring sealed
- 150 psi rated housing
- 1”, 1-1/2”, or 2” NPT inlet and outlet
- 1/4” NPT vent connection

*Based on housing only. Fluid viscosity, filter bag used, and expected dirt loading should be considered when sizing a filter.
How To Order
Build an ordering code as shown in the example.

Example: 8-7181 - 2P - 2 - 150 - C - V - C

- **MODEL**
  - 8-7181 (single element)
  - 8-7182 (double element)
  - D8-7181 (duplex single element)
  - D8-7182 (duplex double element)

- **PIPE SIZE**
  - 1-inch female NPT = 1P
  - 1-1/2-inch female NPT = 1-1/2P
  - 2-inch female NPT = 2P

- **OUTLET STYLE**
  - Side / Side = 2

- **PRESSURE RATING**
  - 100 psi = 150

- **HOUSING MATERIAL**
  - Carbon steel = C
  - Stainless steel = S
  - 316 Stainless steel = S316

- **COVER SEAL**
  - Buna N = B
  - Ethylene propylene = E
  - Viton® Fluoroelastomer = V

- **ASME CODE STAMP**
  - ASME Code Stamp = C

Weight (approximately): 70 lbs. (Model 8-7181)

Dimensions are reference only and should not be used for hard plumbing. Consult factory for certified drawings.
**718 and 736 Filter Cartridges**

For Use With the 7180 Housing. Flows to 100 GPM.

The Rosedale 718 and 736 style filter cartridges, are rated at 1µ to 100µ nominal.

**Specifications**

**Filtration Ratings:**
- 95% at 1, 5, 10, 20, and 30µm

**Filter Media:**
- Phenolic Impregnated Cellulose

**Perforated Sleeve & Core, End Caps:**
- ETP Steel

**Adhesive:**
- Thermosetting PVC

**End Seals:**
- Buna-N Gasket Standard

**Recommended Operating Conditions:**
- Maximum Temperature: 250°F (121°C)
- Change-Out ∆P: 25 PSID (1.7 BAR)
- Maximum Flow Rate:
  - 718 Series: 50 GPM
  - 736 Series: 100 GPM

**Size:**
- 718: 6” OD x 18.1” Long
- 736: 6” OD x 36.1” Long
  (ID is 2-5/8” or 2-1/8”)

**Shipping Weight:**
- 718: 20 lb (6 per carton)
- 736: 40 lb (6 per carton)

**Liquid Particle Retention Ratings (µm) at Removal Efficiencies Of:**

<table>
<thead>
<tr>
<th>Cartridge</th>
<th>β=1000 99.9%</th>
<th>β=75 98.7%</th>
<th>β=20 95%</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>12</td>
<td>3</td>
<td>1</td>
</tr>
<tr>
<td>5</td>
<td>25</td>
<td>18</td>
<td>5</td>
</tr>
<tr>
<td>10</td>
<td>40</td>
<td>25</td>
<td>10</td>
</tr>
<tr>
<td>20</td>
<td>50</td>
<td>40</td>
<td>20</td>
</tr>
<tr>
<td>30</td>
<td>85</td>
<td>60</td>
<td>40</td>
</tr>
</tbody>
</table>
How To Order
Build an ordering code as shown in the example.

Example:

<table>
<thead>
<tr>
<th></th>
<th>718 - 10 - 8 - V - None</th>
</tr>
</thead>
<tbody>
<tr>
<td>MODEL</td>
<td>18.1&quot; x 6.25&quot; = 718</td>
</tr>
<tr>
<td>MODEL</td>
<td>36.1&quot; x 6.25&quot; = 736</td>
</tr>
<tr>
<td>MICRON RATING</td>
<td>1, 5, 10, 20, 30</td>
</tr>
<tr>
<td>INSIDE DIAMETER</td>
<td>2-5/8 Inch = None</td>
</tr>
<tr>
<td>INSIDE DIAMETER</td>
<td>2-1/8 Inch = 8</td>
</tr>
<tr>
<td>COVER SEAL</td>
<td>Buna N = None</td>
</tr>
<tr>
<td>COVER SEAL</td>
<td>Cork = C</td>
</tr>
<tr>
<td>COVER SEAL</td>
<td>Vellumoid = V</td>
</tr>
<tr>
<td>PERFORATED SLEEVE &amp; CORE</td>
<td>ETP Steel = None</td>
</tr>
<tr>
<td>PERFORATED SLEEVE &amp; CORE</td>
<td>No Sleeve &amp; Core = N</td>
</tr>
</tbody>
</table>

Flow vs Differential Pressure

- **718:** 1/2 to 1 Microns
  - 1000 SSU
  - Pressure drop (ΔP), psi
  - Flow, gpm

- **718:** 5 to 10 Microns
  - 3000 SSU, 2000 SSU, 1000 SSU, 500 SSU
  - Pressure drop (ΔP), psi
  - Flow, gpm

- **718:** 20 to 100 Microns
  - 3000 SSU, 2000 SSU, 1000 SSU, 500 SSU
  - Pressure drop (ΔP), psi
  - Flow, gpm